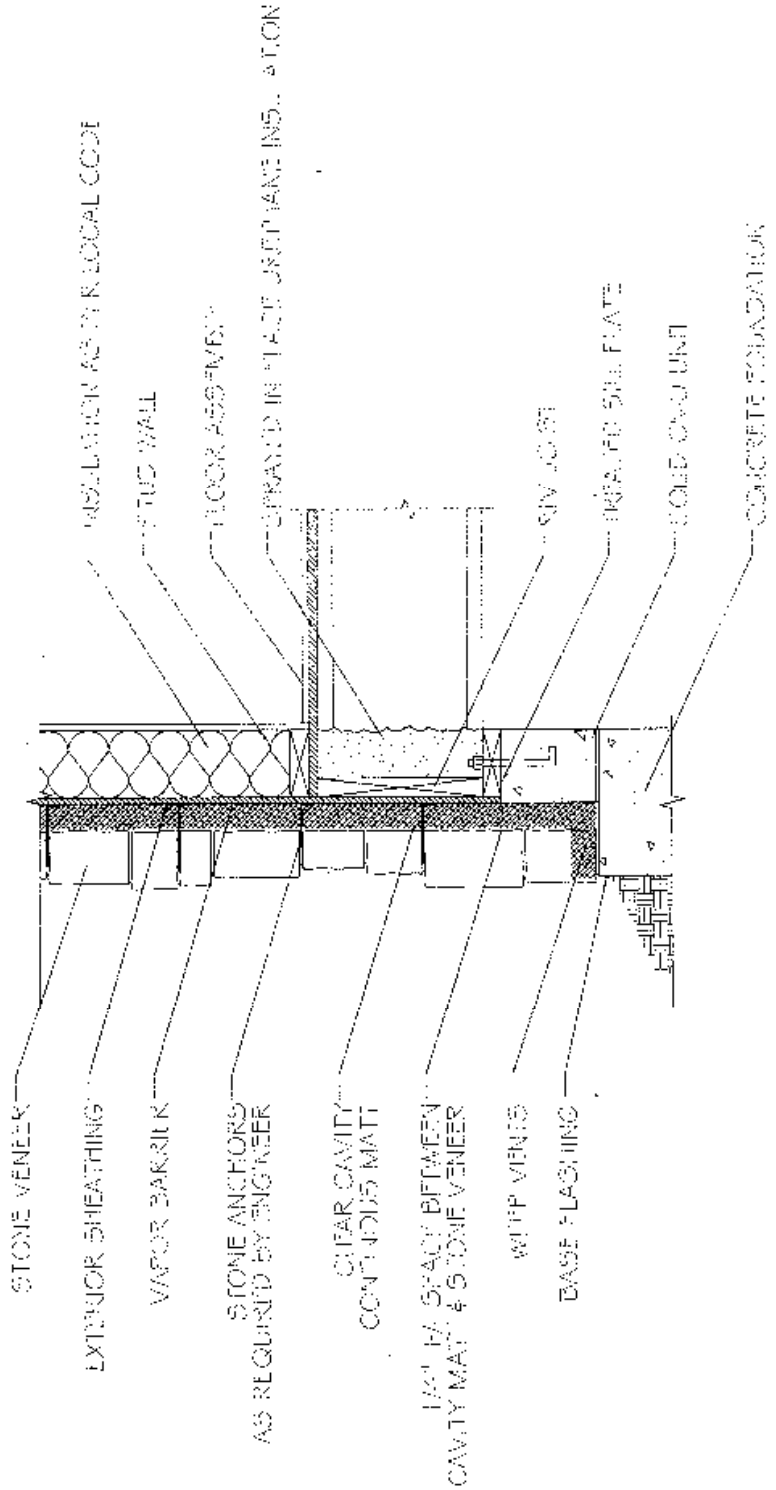
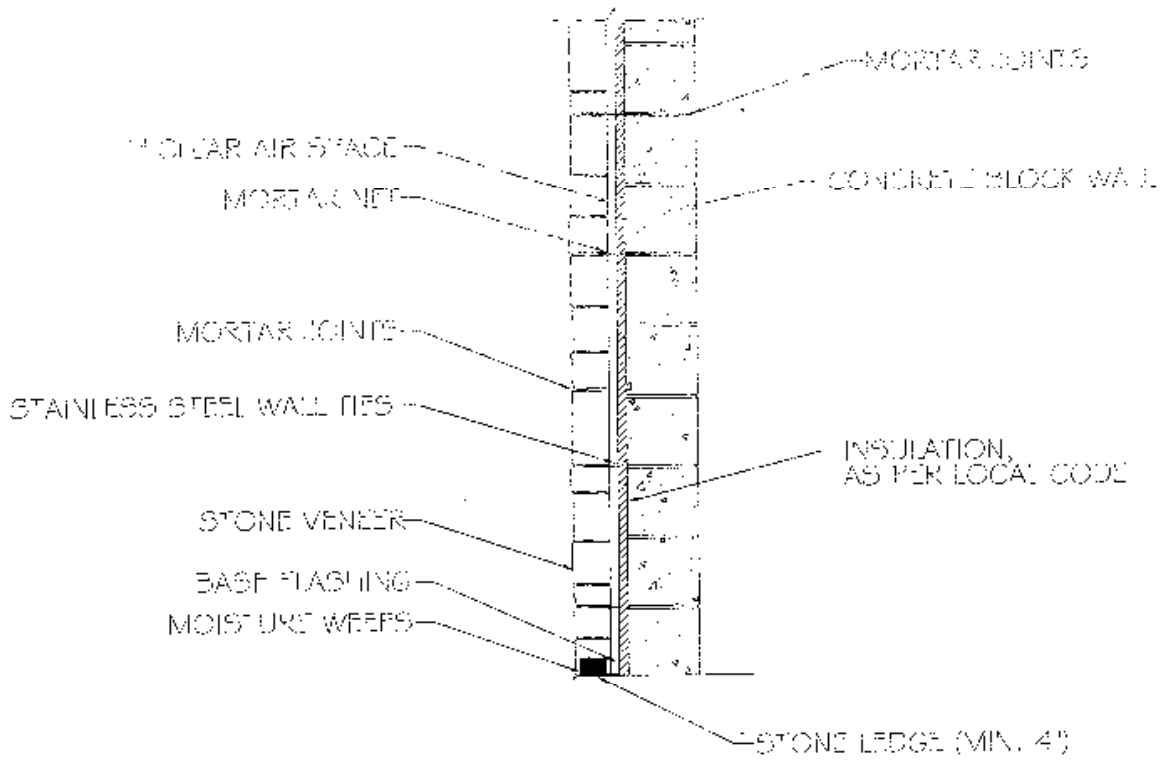


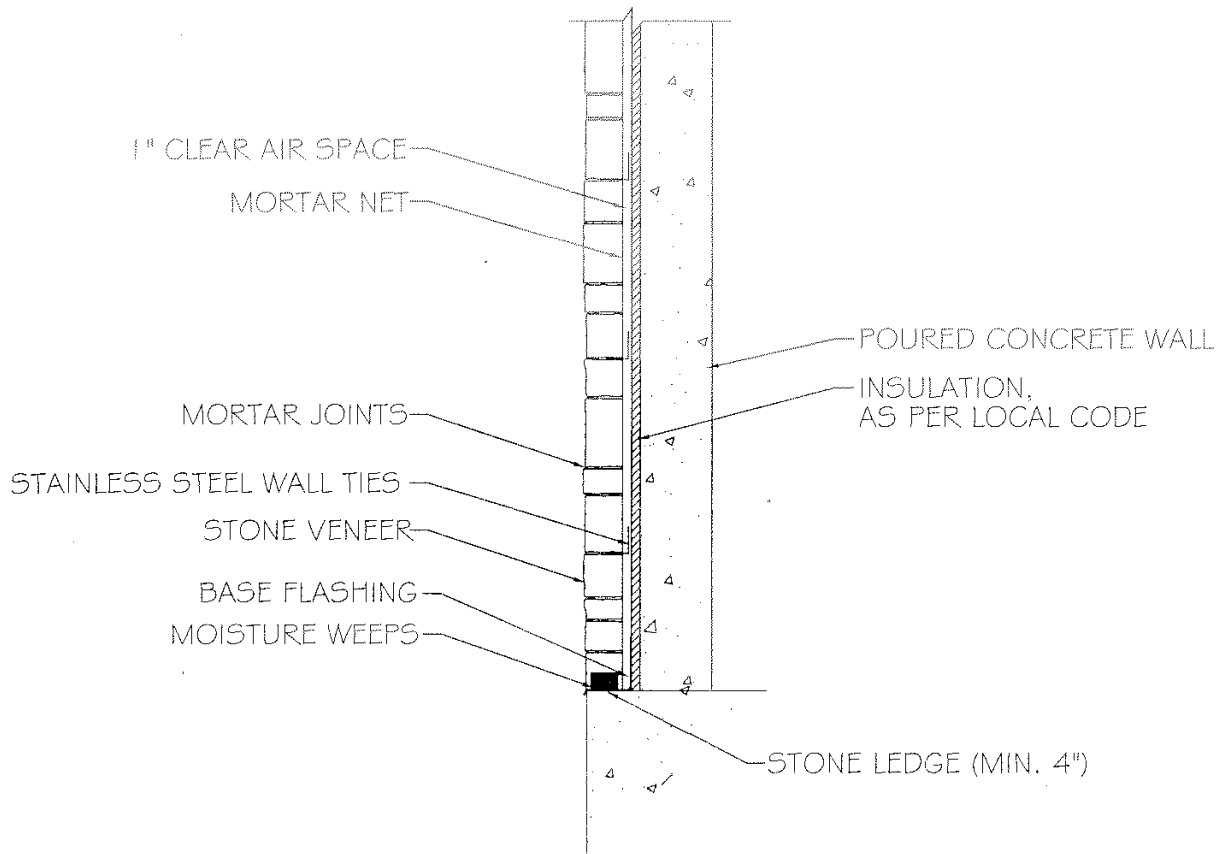
TYPICAL SECTION FOR CLEAR CAVITY
CONCRETE FOUNDATION WALL



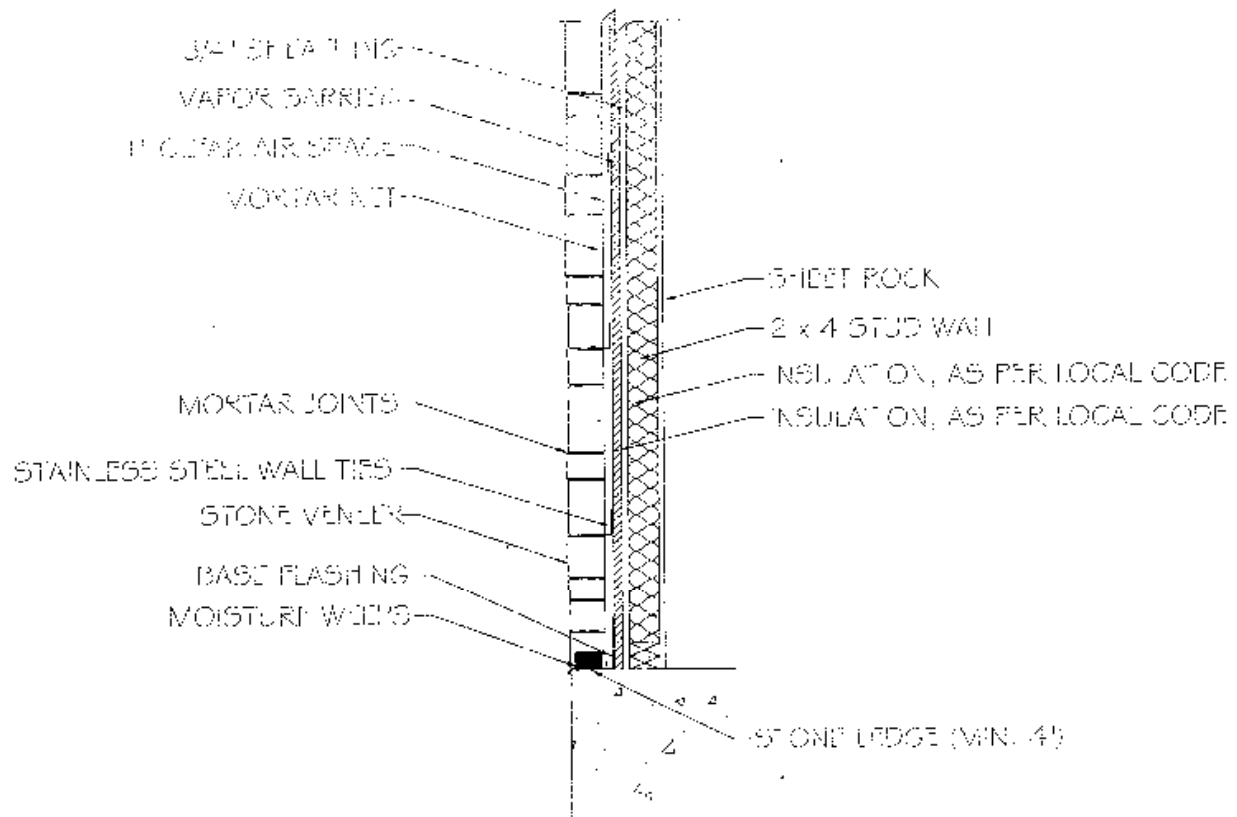
TYPICAL SECTION FOR CLEAR CAVITY
STUD WALL



TYPICAL SECTION FOR CONCRETE BLOCK WALL



TYPICAL SECTION FOR POURED CONCRETE WALL



TYPICAL SECTION FOR STUD WALL

Architectural Stone

Natural Stone Full Veneer Installation Instructions

PART 1— NATURAL STONE FULL VENEER GENERAL

Work included:

All labor and material for the furnishing and installing of exterior or interior full stone building veneer.

Related Work:

Masonry Contractor shall include building into the masonry equipment and materials furnished through other divisions such as lintels, steel framing, shelf angles, anchors, sleeves, thimbles, piping, flashings and other miscellaneous items, and shall also be required to do the cutting and patching of masonry where necessary to accommodate work of other trades, all as hereinafter specified, shown on plans, or reasonably implied in either, providing a complete job.

System Description:

Non-structural building wall veneer comprised of naturally occurring quarried stone set in cement mortar. Veneer shall depend on structural support from other structural elements of the building via ties, shelf angles, etc. as shown on plans.

Shop Drawings:

Provide shop drawings of cut stone components for approval prior to fabrication.

Samples:

Natural stone materials are products of nature. Samples provided display a sufficient range of color, size, and character of the natural stone. Since the sample is a small representation of the product there may be colors, size and characteristics beyond what was provided in the sample, exact color matches are not likely in natural stone and cannot be binding.

Delivery, Storage, and Handling:

1. Stone shall be delivered on pallets.
2. General Contractor shall provide a dry, stable roadway for stone delivery truck and equipment for removing loaded pallets from truck. The weights of pallets range from 2,400 to 4,500 pounds. Special quantities can be arranged upon request.
3. Pallets shall be placed on level ground and shall not be stacked.
4. Contractor shall provide tarpaulin covering during inclement weather.


Site Conditions:


Before commencing with work, tarpaulin shall be provided to protect newly laid masonry from damage by inclement weather. This protection shall be placed and removed as required, Ambient temperature shall be 40 degrees or above while masonry is being erected. When ambient temperature falls below 50 degrees the mortar mixing water and that used for wetting down stone shall be heated.

PART 2—BUILDING WALL VENEER PRODUCTS

Mortar Mix: ASTM C-270-73 Type M

Sand: ASTM C144-70

BITTERROOT						
<p>The Bitterroot family of stone features vibrant hues of burgundy, gold and bronze set against a neutral background of grays and browns.</p> <p>Argillite stone is any compact sedimentary rock composed mainly of clay materials.</p>						
Full Stone		Coverage based upon a 1/2" mortar joint. Weight approximately 160 lb per cubic foot				
Grade	Product Code	Bed Depth	Height	Length	Coverage per ton	
BR Ledge	BRL	2-6"	2-8"	6-16"+	35-40	
BR VE Stacked Ledge	BRSL	2-6"	2-8"	6-16"+	35-40	
BR Tumbled Ledge	BRTL	2-6"	2-8"	6-16"+	35-40	
BR Squares and Rectangles	BRSR	2-6"	8-11"+	8-20"+	35-40	
BR Tumbled Squares and Rectangles	BRTSR	2-6"	8-11"+	8-20"+	35-40	
BR VE Cutback Ledge (back side cut see Index)	BRCBL	2-6"	2-8"	6-16"+	35-40	
BR VE Ledge - (2-5 sides cut see Index)	BRDSL	2-6"	2-8"	6-16"+	35-40	
BR Oversize Ledge	BROSL	6-10"	6-12"	6-16"+	20-25	
1-2" BR Random	BR1-2R	¾-2¼"	6-16"+	6-16"+	100-120	
2-3" BR Random	BR2-3R	1¾-3¼"	6-16"+	6-16"+	55-65	
3-5" BR Random	BR3-5R	2¾-5¼"	6-16"+	6-16"+	35-40	

BIGHORN CREEK						
<p>Bighorn Creek has a wide range of rich multi-colored hues of rust, bronze and copper created by the stone's iron content.</p> <p>Flagstone is a stratified stone that splits into pieces suitable as paving stones.</p> <p>There is no warranty against bleeding by Glacier Stone Supply. Bighorn Creek products contain a certain amount of iron, thus bleeding may occur.</p>						
Full Stone		Coverage based upon a 1/2" mortar joint. Weight approximately 160 lb per cubic foot				
Grade	Product Code	Bed Depth	Height	Length	Coverage per ton	
BH Ledge	BHL	2-6"	2-8"	6-16"+	30-35	
BH VE Stacked Ledge - (see Index)	BHSL	2-6"	2-8"	6-16"+	35-40	
BH Squares and Rectangles	BHSR	2-6"	8-11"+	8-20"+	35-40	
BH VE Ledge (2-5 sides cut see Index)	BHDSL	2-6"	2-8"	6-16"+	35-40	
BH Oversize Ledge	BHOSL	6-10"	6-12"	6-16"+	20-25	
BH 1" Minus Patio	BH1MP	½"-1¼"	6-16"+	6-16"+	140-160	
BH 1-2" Patio	BH1-2P	¾-2¼"	6-16"+	6-16"+	100-120	
BH 2-3" Patio	BH2-3P	1¾-3¼"	6-16"+	6-16"+	55-65	
BH 3-5" Patio	BH3-5P	2¾-5¼"	6-16"+	6-16"+	35-40	
BH 1" Minus Stand-up-Flag	BH1MF	½"-1¼"	16-48"+	16-48"+	140-160	
BH 1-2" Stand-up-Flag	BH1-2F	¾"-2¼"	16-48"+	16-48"+	100-120	
BH 2-3" Stand-up-Flag	BH2-3F	1¾"-3¼"	16-48"+	16-48"+	55-65	
BH Boulders/Retaining Wall Rock (500-5000 lbs.)	BHB	18-42"+	18-42"+	18-42"+	N/A	
BH Steps/Slabs (+/- 1") 2' to 5' lengths	BHSS	12-24"+	5-8"	24-60"+	N/A	
BH Hearths/Mantels/Columns	BHBM	2-18"	12-24"	12-96"	N/A	

FALLS CREEK

Falls Creek is a lighter toned product ranging from light tan to gold with occasional buff hues accenting the soft, warm texture.

Argillite stone is any compact sedimentary rock composed mainly of clay materials.



Full Stone

Coverage based upon a 1/2" mortar joint.
Weight approximately 160 lb per cubic foot

Grade	Product Code	Bed Depth	Height	Length	Coverage per ton
FC Ledge	FCL	2-6"	2-8"	6-16"+	35-40
FC VE Stacked Ledge - (see Index)	FCSL	2-6"	2-8"	6-16"+	35-40
FC Tumbled Ledge	FCTL	2-6"	2-8"	6-16"+	35-40
FC Squares and Rectangles	FCSR	2-6"	8-11"+	8-20"+	35-40
FC Tumbled Squares and Rectangles	FCTSR	2-6"	8-11"+	8-20"+	35-40
FC VE Cutback Ledge (back side cut)	FCCBL	2-6"	2-8"	6-16"+	35-40
FC VE Ledge (2-5 sides cut)	FCDSL	2-6"	2-8"	6-16"+	35-40
FC Oversize Ledge	FCOSL	6-10"	6-12"	6-16"+	20-25

CANYON CREEK

One of our most popular stones featuring rich colors ranging from chocolate brown, tans, and blue/gray tones — true to the Northern Rockies.

Argillite stone is any compact sedimentary rock composed mainly of clay materials.



Full Stone

Coverage based upon a 1/2" mortar joint. Weight approximately 160 lb per cubic foot

Grade	Product Code	Bed Depth	Height	Length	Coverage per ton
CC Ledge	CCL	2-6"	2-8"	6-16"+	35-40
CC VE Stacked Ledge (see Index)	CCSL	2-6"	2-8"	6-16"+	35-40
CC Tumbled Ledge	CCTL	2-6"	2-8"	6-16"+	35-40
CC Squares and Rectangles	CCSR	2-6"	8-11"+	8-20"+	35-40
CC Tumbled Squares and Rectangles	CCTSR	2-6"	8-11"+	8-20"+	35-40
CC VE Cutback Ledge (back side cut see Index)	CCCBL	2-6"	2-8"	6-16"+	35-40
CC VE Ledge (2-5 sides cut see Index)	CCDSL	2-6"	2-8"	6-16"+	35-40
CC Oversize Ledge	CCOSL	6-10"	6-12"	6-16"+	20-25
1-2" CC Random	CC1-2R	¾-2¼"	6-16"+	6-16"+	100-120
2-3" CC Random	CC2-3R	1¾-3¼"	6-16"+	6-16"+	55-65
3-5" CC Random	CC3-5R	2¾-5¼"	6-16"+	6-16"+	35-40

LOON LAKE

Loon Lake comes in a wide array of colors including greens, bronze, browns, tans and slate grays with subtle sedimentary striations.

Argillite stone is any compact sedimentary rock composed mainly of clay materials.



Full Stone

Coverage based upon a 1/2" mortar joint.
Weight approximately 160 lb per cubic foot

Grade	Product Code	Bed Depth	Height	Length	Coverage per ton
LL Ledge	LLL	2-6"	2-8"	6-16"+	35-40
LL VE Stacked Ledge - (see Index)	LLSL	2-6"	2-8"	6-16"+	35-40
LL Squares and Rectangles	LLSR	2-6"	8-11"+	8-20"+	35-40
LL VE Cutback Ledge (back side cut see Index)	LLCBL	2-6"	2-8"	6-16"+	35-40
LL VE Ledge (2-5 sides cut see Index)	LLDSL	2-6"	2-8"	6-16"+	35-40
LL Oversize Ledge	LLOSL	6-10"	6-12"	6-16"+	20-25
1-2" LL Random	LL1-2R	¾-2¼"	6-16"+	6-16"+	100-120
2-3" LL Random	LL2-3R	1¾-3¼"	6-16"+	6-16"+	55-65
3-5" LL Random	LL3-5R	2¾-5¼"	6-16"+	6-16"+	35-40

GLACIER MOUNTAIN

This family of stone has a cream base with hues of gold, black and light grays running throughout.

Argillite stone is any compact sedimentary rock composed mainly of clay materials.



Full Stone

Coverage based upon a 1/2" mortar joint.
Weight approximately 160 lb per cubic foot

Grade	Product Code	Bed Depth	Height	Length	Coverage per ton
GM Ledge	GML	2-6"	2-8"	6-16"+	35-40
GM VE Stacked Ledge (see Index)	GMSL	2-6"	2-8"	6-16"+	35-40
GM Tumbled Ledge	GMTL	2-6"	2-8"	6-16"+	35-40
GM Squares and Rectangles	GMSR	2-6"	8-11"+	8-20"+	35-40
GM Tumbled Squares and Rectangles	GMTSR	2-6"	8-11"+	8-20"+	35-40
GM VE Cutback Ledge (back side cut)	GMCBL	2-6"	2-8"	6-16"+	35-40
GM VE Ledge (2-5 sides cut)	GMDSL	2-6"	2-8"	6-16"+	35-40
GM Oversize Ledge	GMOSL	6-10"	6-12"	6-16"+	20-25
1-2" GM Random	GM1-2R	¾-2¼"	6-16"+	6-16"+	100-120
2-3" GM Random	GM2-3R	1¾-3¼"	6-16"+	6-16"+	55-65
3-5" GM Random	GM3-5R	2¾-5¼"	6-16"+	6-16"+	35-40

BUCKSKIN SANDSTONE

Buckskin is darker sandstone with a range of colors that are tan to darker grays.

A common sedimentary rock formed mostly of sand held together with a cement like substance.

Square Footage: Based on 1/2" mortar joint.
Weight: Approximately 150 lb. per cubic foot.



Full Stone

Coverage based upon a 1/2" mortar joint. Weight approximately 160 lb per cubic foot

Grade	Product Code	Bed Depth	Height	Length	Coverage per ton
BS Ledge	BSL	2-6"	2-8"	6-16"+	35-40
BS Stacked Ledge - (see Index)	BSSL	2-6"	2-8"	6-16"+	35-40
BS Tumbled Ledge	BSTL	2-6"	2-8"	6-16"+	35-40
BS Squares and Rectangles	BSSR	2-6"	8-11"+	8-20"+	35-40
BS Tumbled Squares and Rectangles	BSTSR	2-6"	8-11"+	8-20"+	35-40
BS Oversize Ledge	BSOSL	6-10"	6-12"	6-16"+	20-25

RAINBOW COBBLE / MONTANA GOLD COBBLE STONE

Rainbow Cobble has colors ranging from greens, blues, grays, mauves and golds. Montana Gold Cobble has colors ranging from golden brown to grays, tans and buckskin

A rounded or partially rounded rock or mineral fragment shaped by glacial activity.



Full Stone

Coverage based upon a 1/2" mortar joint. Weight approximately 160 lb per cubic foot

Grade	Product Code	Bed Depth	Height	Length	Coverage per ton
Rainbow Small Cobble	RR2-4C	2-4"	2-4"	2-4"	40-50
Rainbow River Cobble	RR3-6C	3-6"	4-12"	4-12"	40-50
Rainbow Oversize Cobble	RROSC	6-12"	8-18"	8-18"	25-30
Montana Gold Cobble Small	GR2-4C	2-4"	2-4"	2-4"	40-50
Montana Gold Cobble	GR3-6C	3-6"	4-12"	4-12"	40-50
Montana Gold Oversize Cobble	GROSC	6-12"	8-18"	8-18"	25-30
Montana Gold Cobble Flats/Skippers	GRFS	1-3"	6-12"	6-12"	55-65



Full Stone						Coverage based upon a 1/2" mortar joint. Weight approximately 160 lb per cubic foot
Grade	Product Code	Bed Depth	Height	Length	Coverage per ton	
VE Ledge - (non-parallel tops and bottoms)	XXDSL	2-6"	2-8"	6-16"+	35-40	
VE Stacked Ledge - (parallel top/bottom)	XXSL	2-6"	2-8"	6-16"+	35-40	
VE Stillwater Blend Split-Face Ledge	STSFL	2-6"	2-8"	6-16"+	45-55	
VE Cutback Ledge (back side cut) (CC, LL, BR)	XXCBL	2-6"	2-8"	6-16"+	35-40	
VE Small-Face Ledge (CC, LL, BR)	XXDHL	2-6"	1-6"	3-6"	35-40	
VE Shims (BR, CC, LL)	XXS	2-8"	1-3"	3-6"+	55-65	
VE 1-2" CC Random - Green Core	CC1-2R-GR	¾-2¼"	6-16"+	6-16"+	100-120	
VE 2-3" CC Random - Green Core	CC1-2R-GR	1¾-3¼"	6-16"+	6-16"+	55-65	

*VELedge and Stacked Ledge available in Canyon Creek, Bitterroot, Loon Lake, Glacier Mountain, Falls Creek, Bighorn
 *XX would be stone species e.g. CC (Canyon Creek)

PART 3—BUILDING WALL VENEER EXECUTION

BUILDING CODE REQUIREMENTS

Building code requirements vary from area to area. Check with local authorities for building code requirements in your area.

Inspection:

Before commencing, verify that backing structure is plumb and that all bearing surfaces are level.

Preparation:

1. Clean stone by rinsing with water any soil, mud or dust. A brush may be used to remove excess mud and dirt.
2. Ties, anchors, lintels, etc. must be cleaned of loose rust, ice or other foreign matter before incorporation into the wall.

Installation:

1. Stone wall shall be erected plumb and true to lines.
2. Lay with completely filled mortar joints.

Pattern:

1. Lay stone in random order taking care to avoid vertical joints by overlapping each joint with the stone above.
2. Distribute the color range of the stone evenly throughout the work area.

Anchoring:

Tie stone to backing with metal ties as indicated.

1. Provide minimum one tie per 2 square feet of wall surface area.
2. Maximum spacing between adjacent ties shall be 16" vertically and 12" on center horizontally.
3. Ties should be embedded in horizontal joints 2" minimum.

Joining Work:

Where fresh masonry joins partially set masonry

1. Remove loose stone and mortar.
2. Stop off horizontal run of masonry by raking, back ½ length of stone in each course.
3. Toothing is not permitted.

Joints:

1. Lay stone with ½" mortar joint.
2. Tool joints when "thumb print" hard with a round jointer, slightly larger than width of joint
3. Rake joint and brush smooth with flexible paint brush.
4. Trowel-point or concave-tool exterior joints below grade.
5. Flush cut joints are not tooled.
6. Retempering mortar is not permitted.

Flashing:

1. Clean surface of masonry smooth and remove any projections which could damage flashings.
2. Place flashing on a bed of waterproof silicon.
3. Cover flashing with mortar.

Weep Holes:

1. Provide additional weep holes in head of joints of first course immediately above flashing with sash cord in joint at 24" o.c. maximum.
2. Protect weep holes and area above flashing from mortar droppings.

Sealant Recesses:

1. Provide open joint, ¼" deep, and ¼" to ¼" wide, where masonry meets doors, windows and other exterior openings.

Expansion Joints:

1. Provide joints as shown on plans.
2. Keep joints clean and free of debris.

Cleaning:

1. Cut out and repoint any defective joints.
2. Clean stone with stiff brush and clean water. For more thorough cleaning alternatives, please refer to the instructions in our Cleaning and Sealing section.
3. Contractor shall clean site of mortar droppings and stone chips, etc.

MORTAR-PLACED STONE ASSEMBLIES

PART 1 GENERAL

1.1 SECTION INCLUDES

- A. Section includes solid masonry construction of base supported natural full stone veneer, set in cement mortar, with a structural back-up of masonry or metal lath on a structural backing.
- B. Section includes special decorative cut stone shapes for trim.
- C. Section includes installation of built-in accessories.

1.2 RELATED SECTIONS

- A. Section 03300 - Cast-in-Place Concrete: Concrete Foundations.
- B. Section 03300 - Cast-in-Place Concrete: Concrete supporting wall.
- C. Section 04810 - Unit Masonry Assemblies: Masonry supporting wall.
- D. Section 05500 - Metal Fabrications: Lintels, Shelf angles] structural supports] anchors and other built-in components for building into stone veneer masonry by this section.
- E. Section 05400 - Cold-Formed Metal Framing: Formed steel framed supporting wall.
- F. Section 06112- Framing and Sheathing: Wood frame supporting wall.
- G. Section 07620.- Sheet Metal Flashing and Trim.
- H. Section 07900- Joint Sealers: Sealant for perimeter and control joints.
- I. Section 09220 - Cement Plaster: Metal Lath and scratch coat back-up over supporting walls.

1.3 REFERENCES

- A. ASTM A 153- Standard Specification for Zinc Coating (Hot-Dip) on Iron and Steel Hardware.
- B. ASTM A 580 - Standard Specification for Stainless Steel Wire.
- C. ASTM A 666 - Standard Specification for Austenitic Stainless Steel Sheet] Strip, Plate, and Flat Bar.
- D. ASTM C 91 - Standard Specification for Masonry Cement.
- E. ASTM C 97 - Standard Specification for Absorption and Bulk Specific Gravity of Dimension Stone.
- F. ASTM C 99 - Standard Specification for Modulus of Rupture of Dimension Stone.
- G. ASTM C 144 - Aggregate for Masonry Mortar.
- H. ASTM C 150 - Standard Specification for Portland Cement.
- I. ASTM C 170 - Standard Specification for Compressive Strength of Dimension Stone.
- J. ASTM C 207 - Standard Specification for Hydrated Lime for Masonry Purposes.
- K. ASTM C 270 - Mortar for Unit Masonry.
- L. ASTM C 615 - Standard Specification for Granite Dimension Stone.
- M. ASTM C 616 - Standard Specification for Quartz-Based Dimension Stone.

- N. ASTM C 780 - Preconstruction Evaluation of Mortar for Plain & Reinforced Masonry.
- O. ACI 530 / ASCE 5/TMS 402 - Building Code Requirements for Masonry Structures.
- P. ACI 530.1/ ASCE 6 / TMS 602 - Specifications for Masonry Structures,
- Q. National Concrete Masonry Association TEK 8-2A for masonry cleaning.

1.4 SUBMITTALS

- A. Submit under provisions of Section 01300
- B. Product Data: Quarrier or natural stone data sheets on stone and mortar mix to be used, including:
 - 1. Preparation instructions and recommendations.
 - 2. Storage and handling requirements and recommendations.
 - 3. Installation methods.
 - 4. Cleaning methods.
- C. Design Data: Submit design mix when Property specification of ASTM C270 is to be used, with required environmental conditions, and admixture limitations.
- D. Selection Samples: For each stone product specified, submit two samples, minimum size 48 inches (1216 mm) square, representing actual product, color and texture.
- E. Samples: Submit samples of mortar representing actual mortar color and color range.
- F. Quarrier's Certificate: Certify stone properties and mortar mix will conform to specified requirements.
- G. Construct sample panel at location indicated or directed, and as follows:
 - 1. Recommended Size: 8 feet x 8 feet (2.4 m by 2.4 m) or a size that satisfies the architect. This size should be no less than 4 feet x 4 feet (1.2 m by 1.2 m).
 - 2. Include all stone unit types and sizes to be used including a typical corner condition, special shapes and mortar joint treatment. Clean the sample panel using the same materials and tools as planned for the final stone masonry construction.
 - 3. Obtain architect's acceptance of sample panel before beginning construction activities of this section.
 - 4. Do not remove sample panel until construction activities of this section have been accepted by the Architect.

1.5 QUALIFICATIONS

- A. Stone Quarrier: Company specializing in manufacturing products specified in this section with minimum five years documented experience.
- B. Stone Masonry Company: Company specializing in performing Work of this section with minimum five years documented experience.

1.6 QUALITY ASSURANCE

- A. Design Requirements: Perform Work in accordance with ACI 530/ASCE 5/TMS 402 Building Code Requirements for Masonry Structures, ACI 530.1/ASCE 6/TMS 602 Specifications for Masonry Structures and the applicable Building Code.

- B. Design foundations, supporting walls, anchorage, spans, fastening, and joints under direct supervision of Professional Engineer experienced in design of this Work and licensed at Project location.
- C. Preconstruction Meetings: Conduct preconstruction meetings including the Architect, Contractor, stone masonry subcontractor, and the flashing subcontractor to verify project requirements, substrate conditions, manufacturer's installation instructions and other requirements. Comply with Division I requirements.

1.7 DELIVERY, STORAGE, AND HANDLING

- A. Store products on pallets, under cover and in manufacturer's unopened packaging until ready for installation.
- B. Store stone materials on pallets on a dry level surface. Pallets shall not be stacked and shall be covered with tarps.
- C. Store mortar under cover and in an area where temperature is maintained between 4 degrees C (40 degrees F) to 43 degrees C (110 degrees F).

1.8 PROJECT CONDITIONS

- A. Hot and Cold Weather Requirements: In accordance with ACI 530.1/ASCE 6/TMS 602 Specifications for Masonry Structures.
- B. Ambient temperature shall be 40 degrees F (4.4 degrees C) or above during erection of stone masonry. When ambient temperature falls below 50 degrees F, mortar mixing water shall be heated.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Acceptable Stone Quarrier: Glacier Stone Supply LLC, 955 Whitefish Stage Road, Kalispell, Montana 59901. Phone: 406-755-5717, Fax: 406-755-5718, Internet: www.glacierstonesupply.com .
- B. Substitutions: Not permitted.
- C. Requests for substitutions will be considered in accordance with provisions of Section 01600.

2.2 VENEER STONE

- A. General: Full Natural stone veneers shall vary in depth 2 to 6 inches (50 to 151mm), heights of 1 to 8 inches (25 to 203 mm), or higher where indicated and is furnished in random lengths from 6 inches to 16+ inches (151 to 406+ mm) , or longer where indicated. All full veneers listed below are available in a sawn thin veneer. Sawn thin veneers sawn to a nominal depth of 1/2 to 1-1/2 inches (12.5 mm to 38mm) plus or minus 1/2 inch (12.5 mm).

2.3 SPECIAL SHAPES

- A. Provide special shapes as indicated on the Drawings and as follows:
1. Quoins
 2. Keystones
 3. Edge stones
 4. Cornerstones
 5. Sills
 6. Ledges
 7. Medallions
 8. Other
- B. Stone shall be furnished in sizes indicated plus or minus ½ inch (12.5 mm). Material shall conform to C 616 for Quartzite Sandstone with the following properties:
1. Maximum absorption rate of 0.5 percent average when tested in accordance with ASTM C97.
 2. Average dry density of 158 lb per CF (2530 kg/m³) when tested in accordance with ASTM C97.
 3. Average compressive strength of 17,000 psi (122 Mpa) when tested in accordance with ASTM C170.
 4. Average modulus of rupture 1,800 psi (12 Mpa) when tested in accordance with ASTM C99.
- C. Color shall be:
1. Match the veneer stone.
 2. Other _____

2.4 ACCESSORIES

- A. Joint Reinforcement: As specified in Section _____
- B. Wall Ties: Formed steel wire, 22 gauge (0.73 mm) diameter, hot-dip galvanized to A 153, B2 finish:
1. Eye and pintle type.
 2. Wall strap for bolted attachment to studs.
 3. Wire loop for embedment in back-up masonry.
 4. With provision for vertical adjustment after attachment.
- C. Wall ties: Formed steel wire, 22 gauge (0.73 mm) diameter, stainless steel conforming to ASTM A 580.
1. Eye and pintle type.
 2. Wall strap for bolted attachment to studs.
 3. Wire loop for embedment in back-up masonry with provision for vertical adjustment after attachment.
- D. Other Anchors in Direct Contact with Stone: ASTM A 666, Type 304, stainless steel of sizes and configurations required for support of stone and applicable superimposed loads.

- E. Weephole Vent Devices: One piece aluminum Weephole Ventilator as manufactured by Hohmann & Barnard Inc.
- F. Setting Buttons and Shims: Lead or Plastic.

2.5 MORTAR

- A. Masonry Cement: Complying with ASTM C91
 - 1. Type N
 - 2. Color, gray
 - 3. Color, white or colored is optional
 - 4. Color _____
- B. Portland Cement: Complying, with ASTM C150:
 - 1. Type I
 - 2. Type _____
 - 3. Color, gray.
 - 4. Color, white or colored is optional.
 - 5. Color _____
- C. Mortar Aggregate: Complying with ASTM C144, standard masonry type.
- D. Hydrated Lime: Complying with ASTM C207:
 - 1. Type S.
 - 2. Type SA.
- E. Water: Clean and potable.

2.6. MIXES

- A. Mortar Mixes:
 - 1. Mortar for Structural Masonry: Complying with ASTM C270, using Proportion Specification.
 - a. Type N.
- B. Mortar Mixing:
 - 1. Mix mortar ingredients in accordance with ASTM C270. Mix only in quantities needed for immediate use.
 - 2. Do not use anti-freeze compounds to lower freezing point of mortar.

PART 3 EXECUTION

3.1 EXAMINATION

- A. Do not begin installation until backing structure is plumb, bearing surfaces are level and substrates are clean and properly prepared.
- B. Verify that built-in items are in proper location, and ready for roughing into stone masonry.
- C. Notify Architect of unsatisfactory preparation before proceeding.

3.2 PREPARATION

- A. Coordinate placement of reinforcement, anchors and accessories, flashings, weep holes and other moisture control products supplied by other sections.
- B. Clean all built-in items of loose rust, ice, mud, or other foreign matter before incorporating into the wall. All ferrous metal built into the wall shall be primed or galvanized.
- C. If required, provide temporary bracing during installation of masonry work. Maintain bracing in place until building structure provides permanent support

3.3 INSTALLATION

- A. Install veneer stone and mortar in accordance with ACI 530.1/ASCE 6/TMS 602 Specifications for Masonry Structures.
- B. Maintain masonry courses to uniform dimension(s). Form vertical and horizontal joints of uniform thickness.
- C. Pattern Bond:
 - 1. Lay stone with the bed-face, split-face or weather edge exposed, as material is described in stone veneer section 2.2. Take care to avoid a concentration of any one color to any one wall surface.
 - 2. Maintain an approximate 1/2 inch (12.5 mm) joint as stone allows. If a "drystack" installation is desired, stone is to be laid tight to one another, as the stone will naturally allow.
 - 3. Do not use stacked vertical joints.
 - 4. Lay out work in advance and distribute color range of stone uniformly over total work area.
- D. Anchoring: Tie stone to backing as required by the applicable Building Code. As a minimum tie stone to backing with metal ties as follows:
 - 1. Provide minimum one tie per 2 square feet of wall surface area.
 - 2. Maximum spacing between adjacent ties shall be 16 inches vertically and 32 inches o.c. horizontally.
 - 3. Ties shall be imbedded in horizontal joints to a 2 inch minimum depth.
 - 4. Provide additional ties at openings within 12 inches of opening.
- E. Joining Work: Where fresh masonry joints partially set masonry.
 - 1. Remove loose stone and mortar.
 - 2. Clean and lightly wet surface of set masonry.
 - 3. To avoid a horizontal run of masonry rack back 1/2 (12.5 mm) the length of stone in each course.
 - 4. Tothing is not permitted.
- F. Joints:
 - 1. Lay stone with an approximate 1/2 inch (12.5 mm) mortar joint, as stone allows.

2. Tool joints when "thumb-print" hard with a round jointer slightly larger than the width of the joint.
3. Trowel-point or concave tool exterior joints below grade.
4. Flush cut joints to be finished with a soft brush only.
5. Re-tempering of mortar is not permitted.
6. Use non-corrosive stone shims as required to maintain uniform joint thickness.

G. Flashing:

1. Clean surface of masonry smooth and remove any projections, which could damage flashings.
2. Place flashing on a bed of mortar.
3. Cover flashing with mortar.
4. Provide weep vents at head joints placed every 16 inches (406 mm) along the first course immediately above flashing or as recommended by weep vent manufacturer.
5. Use a non-corrosive, fluid conducting polymer mesh such as "Mortar Net", "Control Cavity", "CavClear" or equal to keep the air space behind the installed veneer stone clear of mortar and mortar droppings.

H. Control and Expansion Joints: Keep joints open and free of debris. Coordinate control joint in accordance with Section 07900 for sealant performance.

I. Sealant Recesses: Provide open joint 1/2 inch (19 mm) deep and 1/4 inch (6 mm) wide, where masonry meets doors, windows and other exterior openings. Coordinate sealant joints in accordance with Section 07900 for sealant performance.

J. Cutting And Fitting: Cut and fit for chases, pipes, conduit, sleeves: grounds, and other penetrations and adjacent materials. Coordinate with other sections of work to provide correct size, shape, and location.

3.4 FIELD QUALITY CONTROL

A. Test mortar and grout in accordance with Section 01110.

B. Testing of Mortar Mix: In accordance with ASTM C780, Annex A4, for mortar aggregate ratio and ASTM C 780, Annex A5, for mortar water content.

3.5 PROTECTION

A. Protect installed products until completion of project.

B. Cover the top of unfinished stone masonry work to protect it from the weather.

C. Touch-up, repair or replace damaged products before Substantial Completion.

3.8 CLEANING

A. Promptly remove excess wet mortar from the face of the stone as work progresses. Clean stone masonry with a stiff nylon brush and clean water. For more thorough cleaning alternatives, please refer to the instructions in our Cleaning and Sealing section.